

AMENDMENT UNDER 37 C.F.R. § 1.111  
U.S. APPLN. NO. 09/889,881

**AMENDMENTS TO THE CLAIMS**

**This listing of claims will replace all prior versions and listings of claims in the application:**

**LISTING OF CLAIMS:**

1. (currently amended): A process for dry recycling of (U,Pu)O<sub>2</sub> mixed-oxide nuclear fuel scrap arising from the manufacture of fuel or from the scrapping of fuel as result of shortage or discontinuation of use, comprising:  
~~resulting pellets, and~~

- a process~~first series of steps for pretreating scrap~~said scrap, including:

\* pelletizing (20) and sintering (21) of powder scrap~~the scrap, said scrap being in~~  
the form of powder, in order to form a first set of scrap pellets, and

\* micronization (23) of the first set of scrap pellets in order to form scrap powder  
designed to be incorporated as scrap in powder form into the first (1) and/or  
second (4) blend.micronized scrap powder; and

- a process~~second series of steps~~ for manufacturing ( $\text{U},\text{Pu}$ )O<sub>2</sub>(U,Pu)O<sub>2</sub> mixed oxide fuel pellets, including:

\* a dispensing and a first blending (1) of waste in powder format~~least a portion of~~  
the micronized powder scraps and, if required, of PuO<sub>2</sub> and/or UO<sub>2</sub> powders, to  
form a first blend;

\* micronization (2) and forced sieving (3) of this~~the~~ first blend,

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- \* another dispensing and a second blending (4) of the first sieved blend, of UO<sub>2</sub> powders and, if required, of scrap in powder form a further portion of the micronized scrap powder, to form a second blend,
- \* pelletizing (6) of the second blend to form pellets, and
- \* sintering (7) of the pellets, to form sintered pellets.

a process for pretreating scraps including:

\* pelletizing (20) and sintering (21) of powder scraps in order to form scrap pellets,

and

\* micronization (23) of the scrap pellets in order to form

2. (currently amended): The process as claimed in Claim 1, which, in addition, in which said first series of steps further includes crushing (22) of the first set of scrap pellets before their micronization.

3. (currently amended): The process as claimed in Claim 1, wherein scrapped unsintered powders and/or powders arising from grinding (8) of fuel pellets are taken as powder scrap for the aforementioned pelletizing (20) and sintering (21) of the pretreatment in said second series of steps are taken as said scrap in said first series of steps.

4. (currently amended): The process as claimed in Claim 1, wherein unirradiated ( $\text{U}, \text{Pu}$ )O<sub>2</sub> mixed oxide nuclear fuel pellets, possibly produced by different manufacturing processes and scrapped, a second set of scrap pellets, arising from sorting (9) of fuel pellets in

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said second series of steps undergo the same pretreatment process as the aforementioned first set of scrap pellets for the purpose of recycling them.

5. (currently amended): The process as claimed in Claim 1, ~~wherein up to 40% of scrap, with respect to the net production, is incorporated into the aforementioned process for manufacturing fuel pellets.~~4, wherein unirradiated (U,Pu)O<sub>2</sub> mixed-oxide nuclear fuel pellets, possibly produced by different manufacturing processes and scrapped, are used as a third set of pellets, said third set of pellets undergoing the same pretreatment process as the first set of scrap pellets for the purpose of recycling them.

6. (currently amended): The process as claimed in Claim 45, wherein up to 100% of scrap ~~40% of scrap, with respect to the net production, is incorporated into said first blend (1)~~the aforementioned process for manufacturing fuel pellets.

7. (currently amended): The process as claimed in Claim 46, wherein a proportion of 99.5%, expressed as mass of PuO<sub>2</sub>, of the scraps from the aforementioned process for manufacturing fuel pellets is dry recycled ~~wherein up to 100% of scrap is incorporated into said first blend (1).~~

8. (currently amended): The process as claimed in Claim 1, wherein a ball-milling process is used for the micronization (2, 23) of the first blend and/or of the scrap

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pellets proportion of 99.5%, expressed as mass of PuO<sub>2</sub>, of the scraps from the aforementioned process for manufacturing fuel pellets is dry-recycled.

9. (currently amended): The process as claimed in Claim 1, wherein a lubricant is added before pelletizing (6 and 20), preferably zinc stearate ball milling process is used for the micronization (2, 23) of the first blend and/or of the scrap pellets.

10. (currently amended): The process as claimed in Claim 1, wherein the fuel pellets containing scraps and/or the scrap pellets are sintered (7, 21) in an argon and hydrogen atmosphere, preferably at a temperature of between 1670 and 1760°C a lubricant is added before pelletizing (6 and 20).

11. (currently amended): The process as claimed in Claim 1, wherein, during sintering (7, 21), the partial pressure of oxygen p<sub>O<sub>2</sub></sub> is adjusted, preferably by humidification, in order to improve the interdiffusion of the PuO<sub>2</sub> and UO<sub>2</sub> oxides 10, wherein zinc stearate is used as the lubricant.

12. (currently amended): The process as claimed in Claim 1, wherein scraps and/or UO<sub>2</sub> and PuO<sub>2</sub> oxide powders are recovered during the process or transfer operations by means of cleanable filters, so as to recycle them into scrap pellets at the pelletizing (20) and sintering (21) stepsteps.

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13. (new): The process as claimed claim 1, wherein the fuel pellets containing scraps and/or the scrap pellets are sintered (7, 21) in an argon and hydrogen atmosphere, at a temperature of between 1670 and 1760°C.

14. (new): The process as claimed in claim 1, wherein, during sintering (7, 21), the partial pressure of oxygen  $p_{O_2}$  is adjusted, by humidification, in order to improve the interdiffusion of the  $PuO_2$  and  $UO_2$  oxides.